

Thursday, August 13, 2015 2:22:15 PM

135418

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Support

Start Date: 8/12/2015 **Start Qty:** 8.00 ***g***

Cust Item ID:

Required Date: 8/12/2015 **Req'd Qty:** 8.00 ***Q***

Customer:

Reference:

Approvals: Process Plan: MLS Date: AUG 13 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run	Start	*NR1*
	Stop	*NR2*

Draw Nbr	Revision Nbr
D5124	B

100

0.00

100

Doosan

Memo

0.00

Doosan Lathe

Turn blank as per Folio FB340

DAS
40
9-89

15/08/26

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

**DAS
40
9-89**

15/08/26

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS
14
9-89

15/08/27

Work Order ID 135418

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135418

Page 2

Item ID: D5124-1TRN

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Support

Stop

NS2

Start Date: 8/12/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 8/12/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							DAS 14 9-89
130	Packaging					8	0		1508/27
Packaging	Memo	0.00							
Packaging	Identify and Stock in Kanban Location: MATCO								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SH 20150827

Picklist Print

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Work Order ID: 135418

135418

Parent Item: D5124-1TRN

D5124-1TRN

Parent Item Name: Support

Start Date: 8/12/2015

Required Date: 8/12/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A RQ verified by JLM 14/08/08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6104-005		Manufactured	No				Each	28.0000		8			
-----------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

D6104-005

Round Billet, 17-4

15/08/26

DAS
40
9-89

Location

Loc Qty

Loc Code

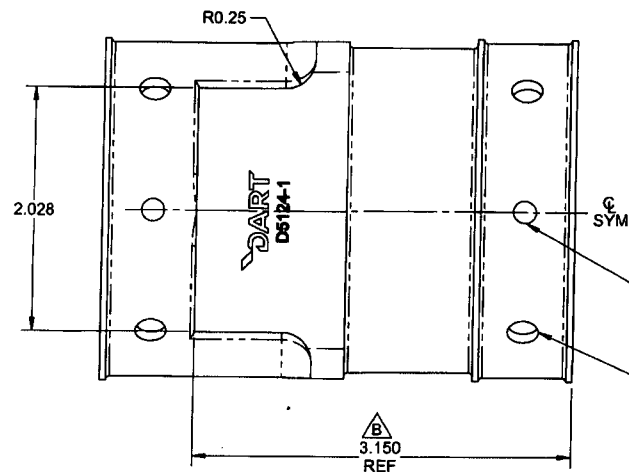
MAT043

28

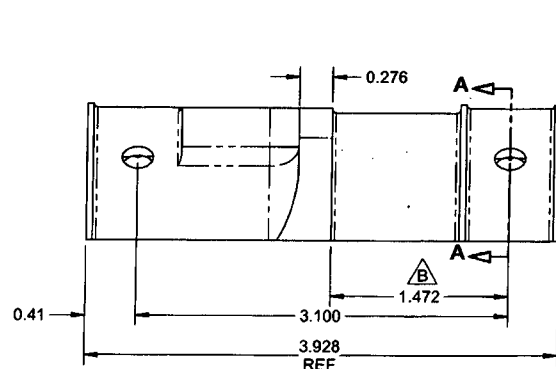
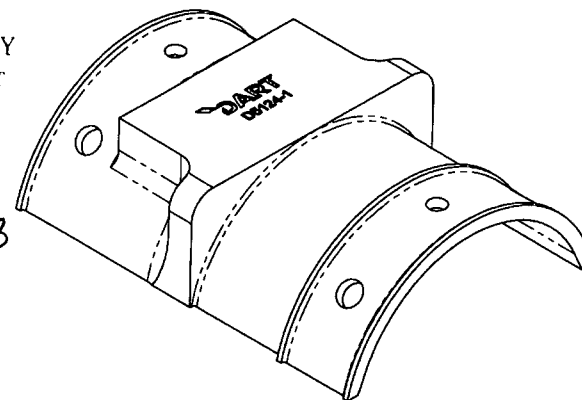
→ 130690

28

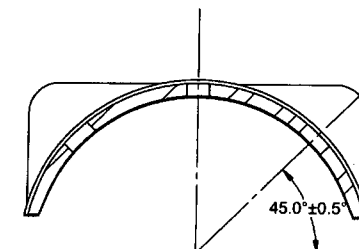
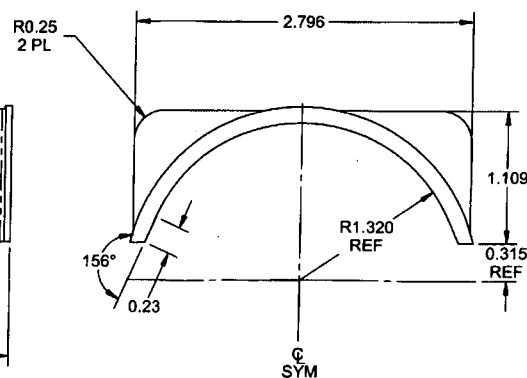
8



PRO COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
DATE ORDER
135418
MLJ
1508-13



D5124-1 FWD SUPPORT



SECTION A-A RELEASED

2014 NOV 18

NOTES:

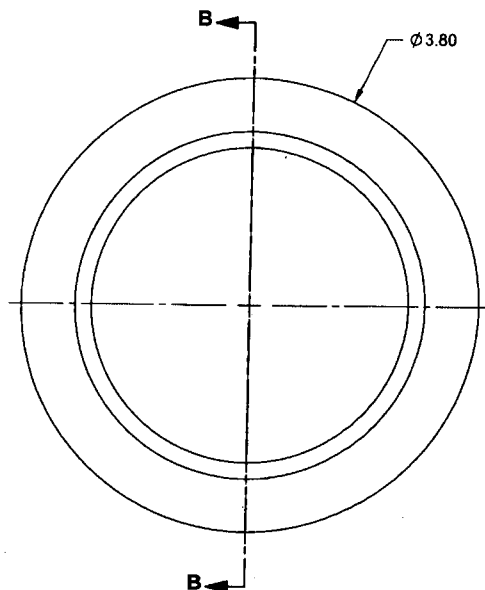
- 1) MATERIAL: MAKE FROM D5124-1TRN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D5124-1" IN AREA SHOWN
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3.
IDENTIFY WITH DART B/N PER DART QSI 044 6.1

7) WEIGHT: 0.53 lbs

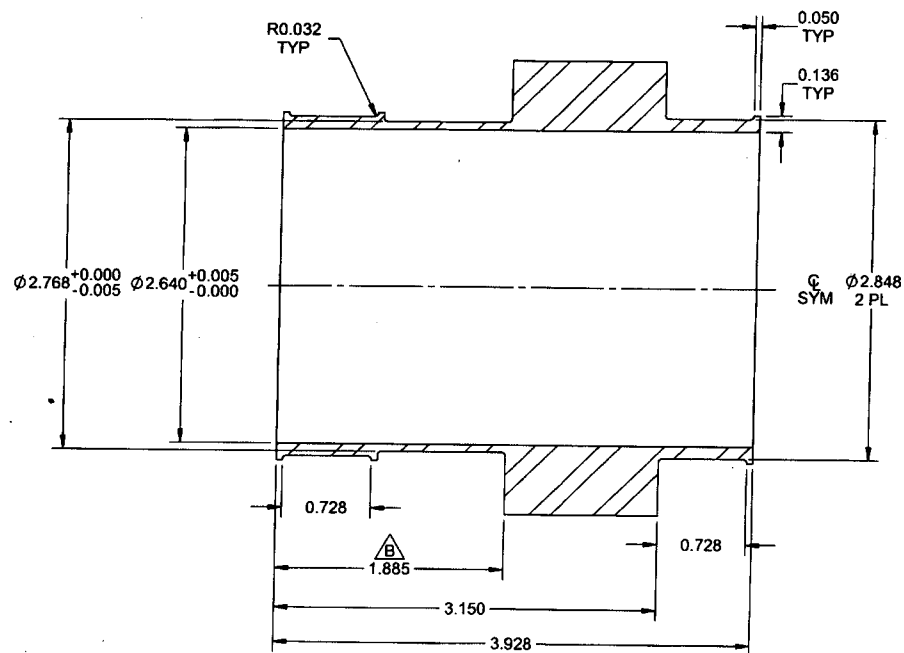
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D5124-1-REVB.SLDPRT"

B	DIMENSIONAL CHANGES RESULTING FROM FIRST TEST FIT. SEE REV A FOR DETAILS	AP	14.10.28
A	NEW ISSUE	AP	14.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5124	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	D3	FWD SUPPORT	NTS
DATE	14.10.28	COPYRIGHT © 2014 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



D5124-1TRN FWD SUPPORT



SECTION B-B

RELEASED

2014 NOV 18

NOTES:

- 1) MATERIAL: 17-4PH/S17400/TYPE 630 ROUND BAR PER AMS 5643 / ASTM A564, REF DART SPEC. M17-4-R H900 OR H925 CONDITION; MIN UTS = 170 KSI (38HRC)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.74 lbs

APPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	CP	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5124	SHEET 2 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	FWD SUPPORT	NTS
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